

Hot-Chamber Diecasting Machine - Vertic.

Stock number:	3001-982995
Type of machinery:	Hot-Chamber Diecasting Machine - Vertic.
Manufacturer:	FRECH
Type:	DAW 20A
Year:	1989
Control unit:	other
Maker of control unit:	SBC 1
Country of origin:	Germany
Item location:	Schorndorf
Delivery time:	On Demand
Freight basis:	FCA (Incoterms 2010)



Seller

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techn. Details

closing pressure:	240 kN
clamping plate:	380x380 mm
distance between columns:	250x250 mm
weight of the machine ca.:	3000 t
lock stroke:	180 mm
capacity of ejector:	30 t
ejector stroke:	50 mm
height of form:	120-300 mm
column diameter:	45 mm
casting capacity:	40 kN
casting plunger stroke:	85 m/m
injection plunger diameter:	36, 40, 45 mm
casting volume (DIN 24480):	39, 56, 79 cm³
volume cast pressure:	392, 317, 250 kp/cm²
casting area:	61, 76, 96 cm 2
Traverse Stroke:	105 m/m

Description

Used Die Casting machine DAW 20A with SBC1 control for the use of zinc alloys.

Available from used machine stock.

The machine is equipped with an electric furnace from Rauch Typ MO20E and pneumatic sprayer Spraymat 401.

Recommendation from the manufacturer is some repair / general overhaul in the overhaul plant. It can be carried out in the scope of agreement.