

Hot-Chamber Diecasting Machine - Vertic.

Stock number:	3001-978245
Type of machinery:	Hot-Chamber Diecasting Machine - Vertic.
Manufacturer:	FRECH
Type:	DAW 50S
Year:	1995
Control unit:	other
Maker of control unit:	DC 3.0
Country of origin:	Germany
Item location:	Schorndorf
Delivery time:	On Demand
Freight basis:	FCA (Incoterms 2010)



Seller

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techn. Details

closing pressure:	600 kN
clamping plate:	460x460 mm
distance between columns:	300x300 mm
weight of the machine ca.:	4,5 t
lock stroke:	230 mm
capacity of ejector:	40 kN
ejector stroke:	70 mm
height of form:	120-350 mm
column diameter:	56 mm
casting capacity:	55 kN
casting plunger stroke:	130 m/m
injection plunger diameter:	45,50,55 mm
casting volume (DIN 24480):	76,121,165 cm ²
volume cast pressure:	345,280,231 kp/cm ²
casting area:	174,214,260 cm ²
Traverse Stroke:	150 m/m

Description

Used Die Casting machine DAW 50 S with Datacontrol 3.0 for the use of zinc alloys.

Available from used machine stock.

The machine is equipped with an electric multi-chamber furnace from Rauch Typ MOS50/80U. Without sprayer.

Recommendation from the manufacturer is some repair / general overhaul in the overhaul plant. It can be carried out in the scope of agreement.