

## Hot-Chamber Diecasting Machine - Vertic.

Stock number:	3001-798900
Type of machinery:	Hot-Chamber Diecasting Machine - Vertic.
Manufacturer:	FRECH
Type:	DAW 80
Year:	1991
Control unit:	other
Maker of control unit:	Datalogic 3
Country of origin:	Germany
Item location:	Schorndorf
Delivery time:	On Demand
Freight basis:	FCA (Incoterms 2010)



### Seller

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### techn. Details

closing pressure:	900 kN
clamping plate:	540x540 mm
distance between columns:	350x350 mm
weight of the machine ca.:	5,5 t
lock stroke:	280 mm
capacity of ejector:	60 kN
ejector stroke:	70 mm
height of form:	160-400 mm
column diameter:	65 mm
casting capacity:	75 kN
casting plunger stroke:	130 m/m
injection plunger diameter:	50,55,60 mm
casting volume (DIN 24480):	119, 163, 214 cm 2
volume cast pressure:	380, 315, 265 kp/cm <sup>2</sup>
casting area:	236, 285, 340 cm 2
Traverse Stroke:	150 m/m

### Description

Used Die Casting machine DAW 80 with Datalogic control for the use of zinc alloys.

Available from used machine stock.

The machine is equipped with an electric multichamber furnace from Meltec Typ ZC80/180 and used pneumatic sprayer Spraymat601S and a weightcontrol FWM2.

Recommendation from the manufacturer is some repair / general overhaul in the overhaul plant. It can be carried out in the scope of agreement.