

Drilling and burn

Stock number:	1130-0401-200013
Type of machinery:	Drilling and burn
Manufacturer:	PEDDINGHAUS
Type:	FDB 600/3
Year:	1991
Control unit:	CNC
Maker of control unit:	
Country of origin:	Germany
Item location:	Germany
Delivery time:	on request
Freight basis:	ex works incl. loading for shipment



Seller



nenok GmbH
Wipperfürther Strasse 29 - 31
51103 Köln

Phone: +49 2218888260
Fax: +49 22188882626
E-Mail: maschinen@nenok.de
www.nenok.de

techn. Details

Number of drilling agregates:	3 Stk.
bore diameter:	40 mm
Cutting system:	Autogen
total power requirement:	30 kW
weight of the machine ca.:	6,5 t
max. workpiece height:	600 x 50 x 6000 mm
Min. material size:	80 x 8 mm
machine dimensions (length x width x height):	2000 x 1900 x 2800 mm

Description

Peddinghaus FDB 600 flat steel drilling and burning machine from the Peddimat product range for economical drilling and flame cutting of sheet metal, steel plates and flat steel. The machining size of the Peddinghaus FDB 600 is with a material width of 80 mm to 600 mm, a thickness of 6 mm - 50 mm and a flat steel length in the standard up to 6000 mm (even longer flat steel can be processed depending on the material weight by the roll feed system, here however, advice from the supplier is necessary).

The drilling unit is suitable for the use of HSS inner coolant drills (Nenok inner coolant drills with flat grinding and the cooling liquid Nencool are particularly suitable) in the diameter range from \varnothing 8 mm to max. \varnothing 40 mm.

The burning unit is designed for oxy-fuel cutting. The gas type is changeable on request,

Transport, installation and commissioning of the FDB 600 as well as the corresponding operator training and the subsequent machine service and spare parts supply are provided on request by the service and spare parts department of Nenok.