

Sawing- and Drilling Plant

Stock number:	1130-0302-220051
Type of machinery:	Sawing- and Drilling Plant
Manufacturer:	FICEP
Type:	DXB 603 Victory
Year:	2003
Control unit:	CNC
Maker of control unit:	ARIANNA
Country of origin:	European Community
Item location:	European Union
Delivery time:	on request
Freight basis:	ex works



Seller



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techn. Details

Profile width:	610 mm
Profile height max.:	450 mm
numbers of drill spindles:	3 Stck.
bore diameter:	31 mm
mitter cutting - all-position:	45° °
power band saw:	4 kW
boring spindle power:	5,5 kW
working lenght:	12.000 mm

Description

FICEP DXB 603 drilling line combined with Katana K60 band saw to saw drilling line for profile machining with marking device.

Technical description:

Machining data double beam:

Beam height: max. 610 mm

flange width: max. 450 mm

Machining length: max. 12.000 mm

CNC control ARIANNA

Drilling machine Ficep

3 drilling spindles suitable for HSS drills, without tool changer

spindle speed: from 180 to 1000 RPM

drilling diameter: max. \varnothing 31 mm

power of spindle drive 5,5 kW

embossing marking device

sawing machine - band saw

cutting area at 90° min 60 x 10mm

cutting range at 90° max 610 x 310mm

cutting area at 45° 400 x 310mm

Cutting area at 60° 250 x 250mm

Power of the saw drive: 4kW

The saw-drill line is equipped with a material transport system consisting of an infeed roller conveyor and outfeed roller conveyor for 12 m

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profiles. In addition, 2 x 4 pieces of cross tractors as a chain drag system provide for the cross transport. The plant is controlled by Mitrol CNC control with Arianna software. The plant is in a very good condition and available and ready for operation at short notice.