

Sawing- and Drilling Plant

Stock number:	1130-0302-190028
Type of machinery:	Sawing- and Drilling Plant
Manufacturer:	VOORTMAN
Type:	V613 & HS400/800 GBS-L
Year:	2001
Control unit:	CNC
Maker of control unit:	Vacon
Country of origin:	The Netherlands
Item location:	Germany
Delivery time:	on request
Freight basis:	ex supplier without disassembling



Seller



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techn. Details

Beam size:	1000 mm
bore diameter:	8 - 40 mm
Number of drilling aggregates:	1 Stk.
Working range flat steel max.:	600 x 50 mm
Working range flat steel min.:	80 x 10 mm
L-beam min. (HxB):	80 x 80 mm
L-beam max. (HxB):	240 x 240 mm
U-beam:	UNP 80 - UNP 400 mm
I-beam section - flat steel:	IPE 80 - IPE 600 mm
rectangle:	80x80 - 300x300 mm
max. workpiece weight:	320 kg/m
work height max.:	850 mm

Description

Voortman V613 + Pehaka HS400 / 800 GBS-L beam drill and saw line as a combination of PEHAKA band saw HS 400/800 GBS-L and beam drill line Voortman V613 for sawing and drilling of steel profiles up to a profile size of 600 mm, The Voortman V613 drilling line is equipped with a pivotable drilling axis so that both the web and the flange can be drilled. In addition, the drilling unit is equipped with a tool changer with 6 positions, which provides for the tool stock. A marking unit for letters and numbers are embossed into the profiles. The machine is inclusive feed roller table (13.2 m) and discharge roller table (12 m). With the CNC Control the data transfer to the machine is incl. Please note, example video shows a building-like plant.