

Lathe - cycle controled

Stock number:	1070-100625
Type of machinery:	Lathe - cycle controled
Manufacturer:	ROMI
Type:	C 620 - 2000 V5.0
Year:	2015
Control unit:	cyclecontrolled
Maker of control unit:	Siemens 828 D
Country of origin:	Brasilia
Item location:	Germany
Delivery time:	immediately
Freight basis:	EXW (Incoterms 2010) free loaded on truck



Seller

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techn. Details

turning diameter:	620 mm
turning length:	2000 mm
control:	Siemens 828 D
center height over bed:	310 mm
turning diameter over bed slide:	346
swing diameter over cross slide guide:	540 mm
travel -x axis:	360 mm
travel -z axis:	2025 mm
spindle turning speed range:	1 - 1800 1/min
Spindle power:	25 / 18 kW
spindle nose:	A2-8"
spindle bore:	104 mm
chucking diameter:	315 mm
Turret positions:	8
Rear tool holder for turning and drilling tool:	
tail stock:	
Tailstock operation manually:	
quill stroke:	180 mm
diameter of quill:	100 mm
bearing for center in tailstock spindle:	MK 5
Closed steadyrest:	20-255 mm
Pressure of coolant:	7 bar
total power requirement:	25 kW
weight of the machine ca.:	5,5 t
dimensions of the machine ca.:	4,85 x 2,075 x 2 m

Zubehör

Coolant gun:

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Description

- Machine with FANUC 21 IT cycle control with electronic handwheels
- 8-fold SAUTER revolving head with coolant supply
 - hydraulical tailstock quill
 - chip conveyor, splash doors
 - coolant attachment