

## Hardening Unit - Induction

Stock number:	1007-6506
Type of machinery:	Hardening Unit - Induction
Manufacturer:	SMS
Type:	RTH
Year:	2007
Control unit:	CNC
Maker of control unit:	Siemens Sinumerik 840 D
Country of origin:	Germany
Item location:	ex our warehouse
Delivery time:	immediately ex warehouse
Freight basis:	ex warehouse



### Seller



**teco**  
 Werkzeugmaschinen  
 GmbH & Co. KG

Teco Werkzeugmaschinen GmbH  
 & Co. KG  
 Westring 1  
 40721 Hilden

Phone: +49(0)2103 3682 0

Fax: 0049 2103 3682 20

E-Mail: [info@teco-germany.com](mailto:info@teco-germany.com)

[www.teco-germany.com](http://www.teco-germany.com)

### techn. Details

effective widths:	415 mm
capacity:	Stück/h
quality:	
quill stroke:	300 mm
workpiece weight max.:	5 kg
rotary table dia.:	1515 mm
table height over floor:	1190 mm
round table - deviation:	60 °
external spindle dia. in front storing:	52 mm
spindle assembly:	vertical
max. torque on the spindle:	21 Nm
Torque of feed axes X - Y - Z:	9,5 - 5 - 5 Nm
Weight approx.:	16 t
required space l x w x h approx.:	11,8 x 3,7 x 3,6 m
total connected load:	50 / 400 Hz / kW

### Description

The SMS induction hardening unit was completely overhauled in 2013!